



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D139-799-031
Job Sheet 177225



Part No: D139-799-031

Job Qty: 4 ea

Part Name: Cargo Compartment Trim Protectors S/N 31201-Sub And S/N 41201-Sub



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/8/18

Job Tracking No:

Due Date: 5/9/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: IIN-D139-799 REV.O IPP REV:A NEW ISSUE 13-01-03 JLM VERIFIED BY:DD IPP Rev:B 16.10.13 AS PER IIN REV.L DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	4 Ea	5/9/18	5/9/18	0.00	0.00	Start Up Stores/Pkg-1			DAS 6 MAY 10 2018
110	Packaging	4 pcs	5/9/18	5/9/18	0.00	0.00	Packaging1-1			6 MAY 10 2018
120	QC	4 pcs	5/9/18	5/9/18	0.00	0.00	QC4			9-89 M.H.
125	DC	4 pcs	5/9/18	5/9/18	0.00	0.00	DC			M.H.
130	Packaging	4 pcs	5/9/18	5/9/18	0.00	0.00	Packaging3-1			M.H.
140	QC21-FG	4 Ea	5/9/18	5/9/18	0.00	0.00	QC21			DAS 21 9-89 MAY 15 2018

Part Op 125 - Photocopy bluefile & type labels per PPP D139-799-031 CHG002

Descriptions: 130 - Identify and pack for shipping as per PPP D139-799-031

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4735-1	Scuff Plate	8 Ea (2 ea)	90-Start up Operation	F16501572
MS21075L3	Nut Plate	40 Ea (10 ea)	90-Start up Operation	F14134464
MS27039C1-09	Screw	40 Ea (10 ea)	90-Start up Operation	F14135802
NAS1149C0332R	Washer	40 Ea (10 ea)	90-Start up Operation	5049877

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4735-1	8	8	0
	MS21075L3	40	873	0
	MS27039C1-09	40	132	0
	NAS1149C0332R	40	5,762	0

Part Specifications

Specifications could not be found.



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Container No: S070029



Part: D139-799-031

Job No: 177225

Serial No/Batch: S070029

Revision: 0

Inspector:

Date: 05/10/18

Qty -033	Qty -013	Part Number	Description
6		NAS1149C0332R	WASHER
	19	NAS1149D0363J	WASHER (or AN960JD10)
	1	NAS1149D0663J	WASHER (or AN960JD616)
	12	NAS1149D0332J	WASHER (or AN960JD10L)
	2	NAS1149FN632P	WASHER (or AN960-6)
	8	NAS1149DN832J	WASHER (or AN960JD8)
	4	NAS1515H5L	WASHER

Qty -021	Qty -025	Qty -031	Part Number	Description
X			D139-799-021	CARGO COMPARTMENT PROTECTIVE TRIM KIT
	X		D139-799-025	CARGO COMPARTMENT RAINGUTTER KIT
		X	D139-799-031	CARGO COMPARTMENT PROTECTIVE TRIM KIT
2			D4427-1	SCUFF PLATE
	1		D4456-1	FWD RAINGUTTER, LH
	1		D4456-2	FWD RAINGUTTER, RH
	1		D4456-3	AFT RAINGUTTER, LH
	1		D4456-4	AFT RAINGUTTER, RH
	2		D4456-5	CENTER RAINGUTTER
		2	D4735-1	SCUFF PLATE
10		10	MS21075L3	NUTPLATE
10		10	MS27039C1-09	SCREW
10		10	NAS1149C0332R	WASHER (or AN960C10L)

Qty -023	Part Number	Description
X	D139-799-023	ANTI-ROTATION BLOCK KIT
5	D4310-1	BLOCK, ANTI-ROTATION
10	MS24665-155	PIN, COTTER

Qty -029	Part Number	Description
X	D139-799-029	HINGED FUEL CAP KIT
1	D5043-041	FUEL CAP HINGE ASSEMBLY
2	AN525-416R10	SCREW
1	CB 200	3.5g ACRYLIC ADHESIVE

REFERENCE ONLY

Change Record

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Part Number: D139-799-031

Description: CARGO COMPARTMENT PROTECTIVE TRIM

[illegible]